

MC-Injekt 2300 flow

Flexible Sealing Injection Resin

Product properties

- Low-viscosity, polyurethane-based elastomer resin
- Very good injectability
- High reactivity
- Controlled pore formation with limited increase in volume
- High flexibility, Watertight
- Fulfills guideline for repair systems in contact with drinking water

Areas of Application

- Flexible sealing and filling of cracks, joints and voids in building construction, underground and civil engineering under dry, water-bearing and high-pressure water-bearing conditions.
- Injection works according to EN 1504-5
- Injection hoses
- Sealing of potable water structures
- Subsequent sealing by horizontal barrier and, where necessary, vertical barrier against rising moisture in masonry
- REACh-assessed expo. scenarios: long-term water contact (crack), periodical inhalation, application
- DIN EN 1504-5 classification: U(D1) W(1) (1/2/3/4) (6/35)

Application

Preparation

Before the injection, the structure and its leakages have to be inspected according to technical standards and regulations, and an injection concept is to be planned.

Mixing

MC-Injekt 2300 flow consists of two components, component A and component B. The components are mixed in the recommended ratio with slowly rotating stirrers to mix homogeneously. Before processing, the mixed reactive resin has to be repotted into a clean empty container or a container, in which only mixed resin of the same quality was stored. The repot is fulfilled when the resin is poured into the reservoir of an injection pump and re-mixed briefly.

When using a 2-component pump, the two components are mixed in the mixing head of the pump. Premixing is not necessary.

The application time depends on the quantity of the mixed material and the ambient temperature.

Acceleration of reactivity

The reaction of the resin can be accelerated by adding the catalyst MC-Kat 23 (addition of up to 2% related to component A). The catalyst has to

be blended in component A before the two components are mixed.

Injection

The injection can be processed with the injection pump MC-I 510 (1-component pump) or MC-I 700 (2-component pump).

If at presence of high pressurized water the accelerated reactivity with MC-Kat 23 is not sufficient enough, the elastomer foam MC-Injekt 2033 must be pre-injected, so that the MC-Injekt 2300 flow can not be washed out before curing. For the injection MC-Injektionspacker (high-pressure bore packer) are recommended.

Work with MC-Injekt 2300 flow must be stopped if the temperature of the structure drops below + 6 °C.

Detailed information on application can be found in the application instruction for MC-Injekt 2300 flow.

Machine Cleaning

Within the application time all tools can be cleaned with MC-Verdünnung PU (MC-Thinner PU). Partially or completely cured material can only be removed mechanically.

Technical Data for MC-Injekt 2300 flow

Characteristic	Unit	Value*	Comments
Mixing ratio	parts by weight parts by volume	100 : 111 1 : 1	component A : component B component A : component B
Density	kg/dm ³	approx. 1.04	DIN 53 479
Viscosity	mPa·s	approx. 55	DIN EN ISO 3219
Expansion in crack	%	> 11 - 17	DIN EN 12618-2
Surface tension	mN/m	34,651	Krüss Processor Tensiometer K100
Maximum expansion	%	approx. 100	DIN 53 455
Adhesive tensile strength	N/mm ²	0,6	DIN EN 12618-1, dry / wet concrete
Expansion ratio with water	-	approx. 1.04	DIN EN 14406
Application time	Minutes	approx. 70	DIN EN 1504-5
Application temperature	°C	+ 6 to + 35	air, substrate and material temperature

* All technical values relate to 20 °C and 50 % relative humidity.

Product Characteristics for MC-Injekt 2300 flow

Cleaning agent	MC-Verdünnung PU (MC-Thinner PU) Under no circumstances water or water-based cleaning agents should be used.
Colour	Light brown
Delivery unit	Box of 6 x 1 l pack Canister of 10 l and 20 l for each component MC-KAT 23 in a box of three 1 l aluminium bottles
Storage	Can be stored in original sealed packages at temperatures between + 10 °C and + 25 °C in dry conditions for at least 1 year. The same requirements are valid for transport.
Disposal	Packs must be emptied completely.

1) In combination with MC-Injekt 2033

2) In combination with MC-KAT 23

Safety advice

Please take notice of the safety information and advice given on the packaging labels and safety data sheets. GISCODE: PU40

Note: The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees which differ from the data contained in our information sheets are only binding if given in written form. The accepted engineering rules must be observed at all times.

Edition 08/13. Some technical changes have been made to this print medium. Older editions are invalid and may not be used anymore. If a technically revised new edition is issued, this edition becomes invalid.